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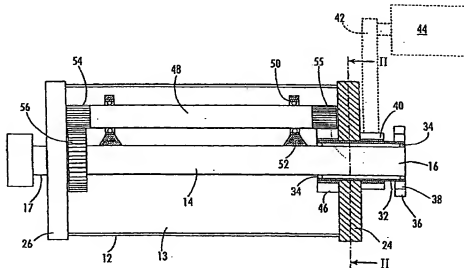
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(54) Title: BOARD PRODUCT AND METHOD FOR MAKING THE SAME



(57) Abstract: A coated board product, which has its outside plies consisting of bleached chemical pulp and middle plies of mechanical pulp and/or broke or recycled fiber, and which board has a surface density of 150-500 g/m² and the production of said board involving prior to coating the use of one or more surface conditioning devices functioning as a precaler and comprising a flexible jacket fitted around a fixed support element, such that a board web travels between the jacket and a counter-roll, a load element provided in connection with the support element, such that the flexible jacket is applied by the load element against the heatable counter-roll, and the coated product has surface properties on the top side of the board as follows: PPS-s10 roughness (ISO 8791-4) 0,8-3,0 µm Hunter gloss (ISO/DIS8254) 30-80 %, and which product has a density (SCAN-P7:75) within the range of 180-1000 kg/m³.

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